

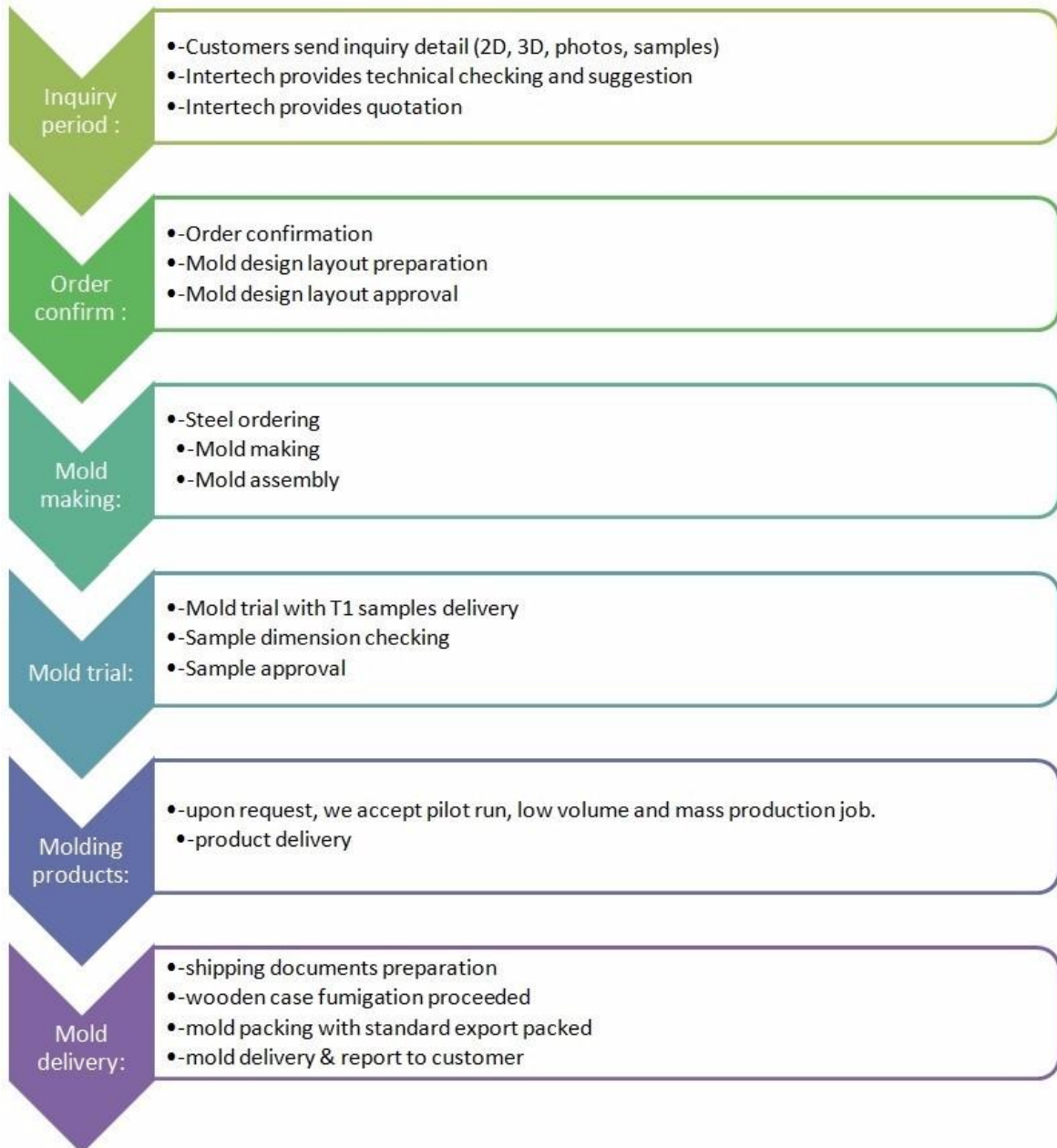




| Product Name | mold |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Plastic Material | PP , PE , ABS , POM , PET, PBT, Nylon + GF····etc. PC, PMMA Acrylic for transparent product. |
| Steel of Cavity & Core | Up to customer' s budget and productivity required, we suggest the following steel grade: Pre- harden steel : P20 (1.2311), P20+Ni····etc Harfen Steel : H13 (1.2344) / NAK80····etc. Stainless steel : ASSAB Stavax····etc |
| Steel of Mold Base | Up to customer' s budget and requirement , we suggest different mold base steel to clients. Normal used material S50C, or P20 |
| No. of Cavity | Customized |
| Hardness of Cavity & Core | Pre-Hardenss Steel : HRC 30~32+-1* Heat Treatment Steel : HRC 50~52+-1* |
| Core pulling or Ejection system | Depends on the Products. Commonly used :Motor , oil cylinder, stripping plate, angel pin, ejector pin····etc |
| Mould Accessories | Compatible to DME/ HASCO Standard. |
| Cooling System | In Core : Baffle or By pass cooling In Cavity Plate: Chain drilling type colling |

| | |
|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Surface Finish | Up to the product's requirement, Normal used : Texture, EDM machining , Polishing |
| Mold Life | Up to mold steel grade, under ideal operation condition, 1. Pre-harden steel, min. 20~300000 shots 2. Harden / heat treatment steel : 60~800000 shots. 3. Stainless steel : 1 million shots. |
| Runner | 1. Cold runner 2. Hot runner 3.cold runner +hot runner |
| Delivery time | 40~50 days , presenting T1 samples |
| Packing | Standard Wooden Case |
| Production | We can also provide Pilot Run production and molding production |

Mold Order Process



Mold Shipping Process

Mold Finish



Spare Parts



Boxing



When you receive



For Mold Inquiry, Customer Must prepare:

1. Product drawing with 2D(.dwg)and 3D (.igs, .stp...etc)?
2. Advise product material (ex. Plastic ,rubber, silicone rubber or metal...etc)?
3. Molding machine tonnage size and platen size?
4. The cavity number of the mold that you want us to quote?
5. Mold steel grade that you want us to quote?
6. Hot runner or cold runner mold required?
7. Mold gating inlet preferred?
8. Mold ejection way preferred?
9. Other related information required ...(ex. Polishing , texture, engraving ...etc)

For Molding Products Inquiry , customer must prepare:

1. Products material required? (ex. Plastics, rubber , silicone , metal...etc)
2. Products quality required in total?
3. Delivery time required?
4. Post machining or not information? (ex. Chromed plate., painting ...etc)
5. Assembly or not information?
6. Packing or not information?

-Contact Information—

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