## Medical oxygen mask

### Medical oxygen mask

- With our silicone mould experiences, we also manufacture silicone molding with great silicone molding stability which enables such silicone parts to resist extreme temperatures of heat and cold.
- We have rich experience in making silicone molds for producing FDA approval food grade silicone silicon products, medical grade silicone products, general grade silicon products and industrial grade silicone products.
- Hardness of our silicone molding material usually are 40~50 shore A. This can be discussed case by case.
- We work closely with our customers to provide well designed silicone mold, and cost-effective silicone products.
- We specialized in high volume silicone mold making &molding, over-molding silicone onto plastics & metal parts.
- Mold cavity no. & mold size: per customer's drawing and customer's requirement.

### We supply with two type of silicone mold making services:

1. Silicone injection molding & mold:

-We provide both cold runner silicone injection molds (molding) and hot runner silicone injection molds (molding).

2. hot compression silicone mold & molding:

-We use this method to develop & produce silicone molded parts especially with metal reinforcement.





## Liquid silicone molding

-Capable to making <u>silicone rubber molds</u> in hot compression way or injection way.

-Mold cavity and mold size can be discussed upon your own requirements.

-Produced from SGS, FDA approved silicone rubber and LSR materials.

- We usually use silicone rubber in the 40 to 70 shore A depending on customized requirements.

-Capable to manufacture tiny/small/little silicone molded parts for our customers. -Supply with minimized flash free & mark free molded silicone products.

- Available in dealing with <u>OEM manufacturing</u>, ODM manufacturing,

customized production, contract manufacturing for silicone rubber mold & molding projects in Taiwan.

Silicone parts mold and molding application examples :

Our mold development for silicone has a wide range of product application lines as such : <u>ear plug</u>, label, pad, gasket, protective frame, <u>mobile phone</u> <u>protective cover</u>, keypad, silicone rubber cord, check valve …etc.

More Applications:

-in Aerospace (silicone molded seals...)

-in Medical and health care (silicone molded membranes, seals...)

-in Electronic (connection insulators...)

-in Cooking / Baking (silicone molded spatulas...)

-in Agricultural (seals...)

Liquid Silicone Rubber (LSR) parts mold and molding application examples : Available to produce extensive coloring or high transparency option in the finished molded LSR products.

Capable in managing medical grade, food grade, normal grade liquid . Silicone molded products projects.

Our mold development for liquid silicone has a wide range of product application lines as such : baby nipple, pacifiers, seals, membrances, smooth surface LSR parts, respirator, medical mask, check valve, mouth guard, tension ring, diving masks...etc.









### For mold making:

When making *mold project*, per customer's requirement for *mold steel* material, we choose the suitable mold steel grade for our customers. We have high quality *German and Japan imports mold steel* material to proceed our mold project making. Then, the *gating way* will be discussed, the *mold surface* will be discussed, the *mold cooling channel design* will be checked, the *operation style* will be discussed, the *molding machine size* will be determined and the *mold mechanism* in actual production movement will all be checked as well. Only after our mold engineers discussing with our customers for the *mold engineering* in detail, we will proceed with our mold making job.



# Mold Shipping Process intertech **Mold Finish** interiech en alibaba.com intertech **Spare Parts** intertech **Boxing** intertech When you receive

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## For Mold Inquiry, Customer Must prepare:

- 1. Product drawing with 2D(.dwg)and 3D (.igs, .stp...etc)?
- 2. Advise product material (ex. Plastic ,rubber, silicone rubber or metal…etc )?
- 3. Molding machine tonnage size and platen size?
- 4. The cavity number of the mold that you want us to quote?
- 5. Mold steel grade that you want us to quote?
- 6. Hot runner or cold runner mold required?
- 7. Mold gating inlet preferred?
- 8. Mold ejection way preferred?
- 9. Other related information required ... (ex. Polishing , texture, engraving ... etc.)

## For Molding Products Inquiry, customer must prepare:

- 1. Products material required? (ex. Plastics, rubber, silicone, metal…etc)
- 2. Products quality required in total?
- 3. Delivery time required?
- 4. Post machining or not information? (ex. Chromed plate.., painting ... etc.)
- 5. Assembly or not information?
- 6. Packing or not information?

#### --Contact Information-

### Company: Intertech Machinery Inc.

Contact Person: Debby Hsien

Address: 7F, No. 122, Zhong-Zheng Rd., Shilin District, 11145, Taipei, Taiwan Tel : 886-2-2833-4646 Fax: 886-2-2833-4700

E-mail: <u>intertech@seed-net.tw</u>

G.S.M phone: 886 932 866 329

Skype account name: debbyhsien

www.intertech.net.tw

www.taiwanmoldmaker.com

